

Werkstofftabelle

Die neuen Werkstoff-Kurznamen nach DIN EN

Werkstoff Nr.	Kurzname alt	Kurzname NEU	Werkstoff Nr.	Kurzname alt	Kurzname NEU	Werkstoff Nr.	Kurzname alt	Kurzname NEU
–	St 45.8 (ersetzt)	P265	1.0715	9 SMn 28	11SMn30	1.4435	X2CrNiMo 18 14 3	X2CrNiMo18-14-3
–	St 42.8 (ersetzt)	P265	1.0718	9 SMnPb 28	11SMnPb30	1.4436	X5CrNiMo17 13 3	X3CrNiMo17-13-3
–	–	X10CrMoVNB9-1	1.0721	10 S 20	10S20	1.4438	X2CrNiMo18 16 4	X2CrNiMo18-15-4
–	–	X10Ni9	1.0722	10 S Pb 20	10SPb20	1.4460	X4CrNiMo 27 5 2	X3CrNiMoN27-5-2
–	–	X11CrMo5+I	1.0726	35 S 20	35S20	1.4462	X2CrNiMoN22 5 3	X2CrNiMoN22-5-3
–	–	X12Ni5	1.0727	45 S 20	46S20	1.4509	X6CrTiNb 18	X2CrTiNb18
–	–	X20CrMoNiV11-1	1.0728	60 S 20	–	1.4510	X6CrTi 17	X3CrTi17
–	–	8CrMo5-5	1.0736	9 SMn 36	11SMn37	1.4511	X6CrNb 17	X3CrNb17
–	–	8MoB5-4	1.0737	9 SMnPb 36	11SMnPb37	1.4512	X6CrTi 12	X2CrTi12
–	–	9NiCuMoNb5-6-4	1.0756	35 SPb 20	35SPb20	1.4520	X1CrTi 15	X2CrTi17
–	–	11CrMo9-10+NT	1.0757	45 SPb 20	46SPb20	1.4521	X2CrMoTi 18 2	X2CrMoTi18-2
–	–	11MnNi4-2	1.0760	–	38SMn26	1.4522	X2CrMoNb 18 2	X2CrMoNb18-2
–	–	12MoCrV6-2-2	1.0761	–	38SMnPb26	1.4532	X7CrNiMoAl 15 7	X8CrNiMoAl15-7-2
–	–	13CrMo4-5+N	1.0762	–	44SMn28	1.4541	X6CrNiTi 18 10	X6CrNiTi18-10
–	–	13CrMo5-5	1.0763	–	44SMnPb28	1.4542	X5CrNiCuNb 17 4	X5CrNiCuNb16-4
–	–	13MnNi5-2	1.0873	–	DC06 [Fe P06]	1.4550	X6CrNiNb 18 10	X6CrNiNb18-10
–	–	20CrMoV13-5-5	1.1103	ESStE 255	S255NL1	1.4558	X2NiCrAlTi 32 20	X2NiCrAlTi32-20
–	–	26CrMo4-2	1.1105	ESStE 315	S315NL1	1.4567	X3CrNiCu 18 9 X	X3CrNiCu18-9-4
1.0022	St 01Z	–	1.1121	Ck 10	C10E	1.4568	X7CrNiAl 17 7	X7CrNiAl17-7
1.0035	St 33	S185	1.1141	Ck 15	C15E	1.4577	X3CrNiMoTi 25 25	X3CrNiMoTi25-25
1.0039	St 37-2	S235JRH	1.1151	Ck 22	C22E	1.4592	X1CrMoTi 29 4	X2CrMoTi29-4
1.0044	St 44-2	S275JR	1.1158	Ck 25	C25E	1.4713	X10CrAl 7	X10CrAlSi7
1.0050	St 50-2	E295	1.1170	28 Mn 6	28Mn6	1.4724	X10CrAl 13	X10CrAlSi13
1.0060	St 60-2	E335	1.1178	Ck 30	C30E	1.4742	X10CrAl 18	X10CrAlSi18
1.0070	St 70-2	E360	1.1181	Ck 35	C35E	1.4762	X10CrAl 24	X10CrAlSi25
1.0114	St 37-3U	S235J0	1.1186	Ck 40	C40E	1.4821	X20CrNiSi 25 4	X20CrNiSi25-4
1.0226	St 02Z	DX51D	1.1191	Ck 45	C45E	1.4828	X15CrNiSi 20 12	X15CrNiSi20-12
1.0242	StE 250-2Z	S250GD	1.1203	Ck 55	C55E	1.4833	X7CrNi 23 14	X7CrNi23-12
1.0244	StE 280-2Z	S280GD	1.1206	Ck 50	C50E	1.4841	X15CrNiSi 25 20	X15CrNiSi25-21
1.0250	StE 320-3Z	S320GD	1.1221	Ck 60	C60E	1.4845	X12CrNi 25 21	X12CrNi25-21
1.0301	C 10	–	1.1241	Cm 50	C50R	1.4864	X12NiCrSi 36 16	X12NiCrSi35-16
1.0302	C 10 Pb	–	1.1750	C 75 W	C75W	1.4878	X12CrNiTi 18 9	X10CrNiTi18-10
1.0306	St 06 Z	DX54D	1.2067	102 Cr 6	102Cr6	1.5026	55 Si 7	55Si7
1.0312	St 15	DC05 [Fe P05]	1.3243	S6-5-2-5	S 6-5-2-5	1.5131	50 MnSi 4	50MnSi4
1.0319	RRStE 210.7	L210GA	1.3343	S6-5-2	S 6-5-2	1.5415	15 Mo 3	16Mo3
1.0322	–	DX56D	1.3344	S6-5-3	S 6-5-3	1.5530	21 MnB 5	20MnB5
1.0330	St 12 [St 2]	DC01 [Fe P01]	1.4000	X6Cr 13	X6Cr13	1.5531	30 MnB 5	30MnB5
1.0333	USt 13	–	1.4002	X6CrAl 13	X6CrAl13	1.5532	38 MnB 5	38MnB5
1.0338	St 14 [St 4]	DC04 [Fe P04]	1.4003	X2Cr 11	X2CrNi12	1.5637	10 Ni 14	12Ni14
1.0345	H I	P235GH	1.4005	–	X12CrS13	1.5710	36 NiCr 6	36NiCr6
1.0347	RRSt 13 [RRSt 3]	DC03 [Fe P03]	1.4006	X10Cr 13	X12Cr13	1.5715	–	16NiCrS4
1.0348	UH I	P195GH	1.4016	X6Cr 17	X6Cr17	1.5752	14 NiCr 14	15NiCr13
1.0350	St 03Z	DX52D	1.4021	X20Cr 13	X20Cr13	1.6210	15 MnNi 6 3	15MnNi6-3
1.0355	St 05Z	DX53D	1.4028	X30Cr 13	X30Cr13	1.6211	16 MnNi 6 3	16MnNi6-3
1.0356	TTSt 35 N	P215NL	1.4031	X38Cr 13	X38Cr13	1.6310	20 MnMoNi 5 5	20MnMoNi5-5
1.0358	St 05 Z	–	1.4034	X46Cr 13	X46Cr13	1.6311	20 MnMoNi 4 5	20MnMoNi4-5
1.0401	C 15	–	1.4037	X65Cr 13	X65Cr13	1.6341	11 NiMoV 5 3	11NiMoV5-3
1.0402	C 22	C22	1.4057	X20CrNi 17 2	X17CrNi16-2	1.6368	15 NiCuMoNb 5	15NiCuMoNb5
1.0403	C 15 Pb	–	1.4104	X12CrMoS 17	X14CrMoS17	1.6511	36 CrNiMo 4	36CrNiMo4
1.0406	C 25	C25	1.4105	X4CrMoS 18	X6CrMoS17	1.6523	21 NiCrMo 2	21NiCrMo2-2
1.0419	St 52.0	L355	1.4109	X65CrMo 14	X70CrMo15	1.6526	21 NiCrMoS 2	21NiCrMoS2-2
1.0425	H II	P265GH	1.4110	X55CrMo 14	X55CrMo14	1.6580	30 CrNiMo 8	30CrNiMo8
1.0429	StE 290.7 TM	L290MB	1.4112	X90CrMoV 18	X90CrMoV18	1.6582	34 CrNiMo 6	34CrNiMo6
1.0457	StE 240.7	L245NB	1.4113	X6CrMo 17 1	X6CrMo17-1	1.6587	17 CrNiMo 6	18CrNiMo7-6
1.0459	RRStE 240.7	L245GA	1.4116	X45CrMoV 15	X50CrMoV15	1.7003	38 Cr 2	38Cr2
1.0461	StE 255	S255N	1.4120	X20CrMo 13	X20CrMo13	1.7006	46 Cr 2	46Cr2
1.0473	19 Mn 6	P355GH	1.4122	X35CrMo 17	X39CrMo17-1	1.7016	17 Cr 3	17Cr3
1.0481	17 Mn 4	P295GH	1.4125	X105CrMo 17	X105CrMo17	1.7023	38 CrS 2	38CrS2
1.0484	StE 290.7	L290NB	1.4301	X5CrNi 18 10	X5CrNi18-10	1.7025	46 CrS 2	46CrS2
1.0486	StE 285	P275N	1.4303	X5CrNi 18 12	X4CrNi18-12	1.7030	28 Cr 4	28Cr4
1.0501	C 35	C35	1.4305	X10CrNiS 18 9	X8CrNiS18-9	1.7033	34 Cr 4	34Cr4
1.0503	C 45	C45	1.4306	X2CrNi 19 11	X2CrNi19-11	1.7034	37 Cr 4	37Cr4
1.0505	StE 315	P315N	1.4310	X12CrNi 17 7	X10CrNi18-8	1.7035	41 Cr 4	41Cr4
1.0511	C 40	C40	1.4311	X2CrNiN 18 10	X2CrNiN18-10	1.7036	28 CrS 4	28CrS4
1.0528	C 30	C30	1.4313	X4CrNi 13 4	X3CrNiMo13-4	1.7037	34 CrS 4	34CrS4
1.0529	StE 350-3Z	S350GD	1.4318	X2CrNiN 18 7	X2CrNiN18-7	1.7038	37 CrS 4	37CrS4
1.0535	C 55	C55	1.4335	X1CrNi 25 21	X1CrNi25-21	1.7039	41 CrS 4	41CrS4
1.0539	StE 355N	S355NH	1.4361	X1CrNiSi 18 15	X1CrNiSi18-15-4	1.7131	16 MnCr 5	16MnCr5
1.0540	C 50	C50	1.4362	X2CrNiN 23 4	X2CrNiN23-4	1.7139	16 MnCrS 5	16MnCrS5
1.0547	St 52-3U	S355J0H	1.4401	X5CrNiMo17 12 2	X5CrNiMo17-12-2	1.7147	20 MnCr 5	20MnCr5
1.0582	StE 360.7	L360NB	1.4404	X2CrNiMo17 13 2	X2CrNiMo17-12-2	1.7149	20 MnCrS 5	20MnCrS5
1.0601	C 60	C60	1.4410	X10CrNiMo 18 9	X2CrNiMoN25-7-4	1.7176	55 Cr 3	55Cr3
1.0710	15 S 10	–	1.4418	X4CrNiMo 16 5	X4CrNiMo16-5-1	1.7182	27 MnCrB 5 2	27MnCrB5-2

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Die neuen Werkstoff-Kurznamen nach DIN EN

Fortsetzung

Werkstoff Nr.	Kurzname alt	Kurzname NEU	Werkstoff Nr.	Kurzname alt	Kurzname NEU	Werkstoff Nr.	Kurzname alt	Kurzname NEU
1.7185	33 MnCrB 5 2	33MnCrB5-2	1.8550	34 CrAlNi 7	34CrAlNi7	1.8903	TStE 460	S460NL
1.7189	39 MnCrB 6 2	39MnCrB6-2	1.8807	13 MnNiMoV 5 4	13MnNiMoV5-4	1.8905	StE 460	P460N
1.7213	25 CrMoS 4	25CrMoS4	1.8812	18 MnMoV 5 2	18MnMoV5-2	1.8907	StE 500	S500N
1.7218	25 CrMo 4	25CrMo4	1.8815	18 MnMoV 6 3	18MnMoV6-3	1.8910	TStE 380	S380NL
1.7220	34 CrMo 4	34CrMo4	1.8821	StE 355 TM	P355M	1.8911	ESStE 380	S380NL1
1.7225	42 CrMo 4	42 CrMo 4	1.8824	StE 420 TM	P420M	1.8912	TStE 420	S420NL
1.7226	34 CrMoS 4	34CrMoS4	1.8826	StE 460 TM	P460M	1.8913	ESStE 420	S420NL1
1.7227	42 CrMoS 4	42CrMoS4	1.8828	ESStE 420 TM	P420ML2	1.8915	TStE 460	P460NL1
1.7228	50 CrMo 4	50CrMo4	1.8831	ESStE 460 TM	P460ML2	1.8917	WStE 500	S500NL
1.7264	20 CrMo 5	20CrMo5	1.8832	TStE 355 TM	P355ML1	1.8918	ESStE 460	P460NL2
1.7321	20 MoCr 4	20MoCr4	1.8835	TStE 420 TM	P420ML1	1.8919	ESStE 500	S500NL1
1.7323	20 MoCrS 4	20MoCrS4	1.8837	TStE 460 TM	P460ML1	1.8930	WStE 380	P380NH
1.7333	22 CrMoS 3 5	22CrMoS3-5	1.8879	StE ...	P690Q	1.8932	WStE 420	P420NH
1.7335	13 CrMo 4 4	13CrMo4-5	1.8880	WStE ...	P690QH	1.8935	WStE 460	P460NH
1.7362	12 CrMo 19 5	12CrMo19-5	1.8881	TStE ...	P690QL1	1.8937	TStE 500	P500NH
1.7380	10 CrMo 9 10	10CrMo9-10	1.8882	10 MnTi 3	10MnTi3	1.8972	StE 415.7	L415NB
1.7383	–	11CrMo9-10	1.8888	ESStE ...	P690QL2	1.8973	StE 415.7 TM	L415MB
1.8159	50 CrV 4	51CrV4	1.8900	StE 380	S380N	1.8975	StE 445.7 TM	L450MB
1.8504	34 CrAl 6	34CrAl6	1.8901	StE 460	S460N	1.8977	StE 480.7 TM	L485MB
1.8519	31 CrMoV 9	31CrMoV9	1.8902	StE 420	S420N	1.8978	StE 550.7 TM	L555MB

Härtevergleich

Rm (N/mm²)	HRC	HB30	HV10	Rm (N/mm²)	HRC	HB30	HV10
240		71	75	920	28	273	287
255		76	80	940	29	278	293
270		81	85	970	30	287	302
285		86	90	995	31	295	310
305		90	95	1020	32	301	317
320		95	100	1050	33	311	327
335		100	105	1080	34	319	336
350		105	110	1110	35	328	345
370		109	115	1040	36	337	355
385		114	120	1170	37	346	364
400		119	125	1200	38	354	373
415		124	130	1230	39	363	382
430		128	135	1260	40	372	392
450		133	140	1300	41	383	403
465		138	145	1330	42	393	413
480		143	150	1360	43	402	423
495		147	155	1400	44	413	434
510		152	160	1440	45	424	446
530		157	165	1480	46	435	458
545		162	170	1530	47	449	473
560		166	175	1570	48	460	484
575		171	180	1620	49	472	497
595		176	185	1680	50	488	514
610		181	190	1730	51	501	527
625		185	195	1790	52	517	544
640		190	200	1845	53	532	560
660		195	205	1910	54	549	578
675		199	210	1980	55	567	596
690		204	215	2050	56	584	615
705		209	220	2140	57	607	639
720		214	225	2180	58	622	655
740		219	230		59		675
755		223	235		60		698
770		228	240		61		720
785		233	245		62		745
800	22	238	250		63		773
820	23	242	255		64		800
835	24	247	260		65		829
860	25	255	268		66		864
870	26	258	272		67		900
900	27	266	280		68		940